## WHAT IS CLAIMED IS:

- 1. A manufacturing method of a polycide gate, comprising steps of:
  - (a) providing a substrate;
  - (b) forming a polysilicon layer and a silicide layer upon said substrate;
  - (c) removing a part of said silicide layer for defining a silicide structure having a side wall;
  - (d) forming a protecting structure covering said side wall of said silicide structure;
  - (e) removing said polysilicon layer not covered by said silicide structure and said protecting structure for obtaining a polysilicon structure having laterals; and
  - (f) oxidizing said polysilicon structure for forming an insulating structure on laterals of said polysilicon structure.
- 2. The manufacturing method as claimed in claim 1, wherein said substrate comprises an insulating layer.
- 3. The manufacturing method as claimed in claim 2, wherein said insulating layer is silicon dioxide (SiO<sub>2</sub>).
- 4. The manufacturing method as claimed in claim 1, wherein said silicide layer on said polysilicon comprises a barrier, a tungsten layer and a silicon nitride (SiNx) layer in sequence.
- 5. The manufacturing method as claimed in claim 4, wherein said barrier is titanium nitride (TiN).
- 6. The manufacturing method as claimed in claim 1, wherein said silicide structure is defined by an anisotropic dry etcher.
- 7. The manufacturing method as claimed in claim 1, wherein said protecting layer is formed by chemical vapor deposition (CVD).

- 8. The manufacturing method as claimed in claim 1, wherein said protecting layer has a thickness ranged from 50 to 500 A.
- 9. The manufacturing method as claimed in claim 1, wherein said protecting layer is silicon nitride (SiNx).
- 10. The manufacturing method as claimed in claim 1, wherein said protecting structure is defined via an anisotropic dry etcher.
- 11. The manufacturing method as claimed in claim 1, wherein said polysilicon structure is defined via an anisotropic dry etcher.
- 12. The manufacturing method as claimed in claim 1, wherein said insulating structure is formed via a dry oxidation.
- 13. A manufacturing method of said protecting structure covering said side wall of said silicide structure, comprising:
  - (a) providing a substrate;
  - (b) forming a polysilicon layer and a silicide layer upon said substrate;
  - (c) removing a part of said silicide layer for defining a silicide structure having a side wall;
  - (d) forming a protecting layer upon said polysilicon layer and covering said silicide structure;
  - (e) removing a contact crosspiece between said protecting layer and said polysilicon layer and between said protecting layer and said silicide structure to form a protecting structure;
  - (f) removing said polysilicon layer not covered by said silicide structure and said protecting structure for obtaining a polysilicon structure having laterals; and
  - (g) oxidizing said polysilicon structure for forming an insulating structure on laterals of said polysilicon structure.

- 14. The manufacturing method as claimed in claim 13, wherein said silicide layer on said polysilicon comprises a barrier, a tungsten layer and a silicon nitride (SiNx) layer in sequence.
- 15. The manufacturing method as claimed in claim 14, wherein said barrier is titanium nitride (TiN).
- 16. The manufacturing method as claimed in claim 13, wherein said silicide structure is defined by an anisotropic dry etcher.
- 17. The manufacturing method as claimed in claim 13, wherein said protecting layer is formed by chemical vapor deposition (CVD).
- 18. The manufacturing method as claimed in claim 13, wherein said protecting layer has a thickness ranged from 50 to 500 A.
- 19. The manufacturing method as claimed in claim 13, wherein said protecting layer is silicon nitride (SiNx).
- 20. The manufacturing method as claimed in claim 13, wherein said protecting structure is defined via an anisotropic dry etcher.
- 21. The manufacturing method as claimed in claim 13, wherein said polysilicon structure is defined via an anisotropic dry etcher.
- 22.A polycide gate structure, comprising:
  - (1) a polysilicon structure formed upon said substrate and having laterals;
  - (2) an insulating structure disposed on said laterals of said polysilicon structure for insulating said polysilicon structure;
  - (3) a silicide structure formed upon said polysilicon structure and having laterals; and
  - (4) a protecting structure disposed on said laterals of said silicide structure of protecting said silicide structure.
- 23. The structure as claimed in claim 22, wherein said insulating layer is silicon

- dioxide (SiO<sub>2</sub>).
- 24. The structure as claimed in claim 22, wherein said silicide layer upon said polysilicon layer comprises a barrier, a tungsten layer and a silicon nitride (SiNx) layer in sequence.
- 25. The structure as claimed in claim 24, wherein said barrier is titanium nitride (TiN).
- 26. The structure as claimed in claim 22, wherin said protecting layer is formed by means of chemical vapor deposition (CVD).
- 27. The structure as claimed in claim 22, wherein said protecting layer has a thickness ranged from 50 to 500 A.
- 28. The structure as claimed in claim 22, wherein said protecting layer is silicon nitride (SiNx).
- 29. The structure method as claimed in claim 22, wherein said polysilicide structure is defined via an anisotropic dry etcher.
- 30. The structure as claimed in claim 22, wherein said insulating structure is formed by means of a dry oxidation method.
- 31. The structure as claimed in claim 22, wherein said polycide structure is defined via anisotropic dry etcher.
- 32. The structure as claimed in claim 22, wherein said protecting structure is defined via an anisotropic dry etcher.